

Solenoid Replacement

This replacement Solenoid Kit allows a field replacement for the DM-4xx dispensing system.

WARNING! This service replacement part is intended for use only by experienced installers! All machine and dispenser power must be shut off during this replacement procedure!

Instructions



1. Remove the three screws that hold the bracketed solenoid in place.



2. Tilt the solenoid as it is removed from the cabinet to allow the coil to clear.



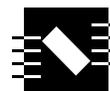
3. Remove (from old) and replace (onto new) the two QDC connections.



4. Tilt solenoid to insert coil making sure orientation is correct.



5. Replace the three thread-forming screws to hold bracketed solenoid in place.



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Solenoid Retrofit

This retrofit Solenoid Kit allows a field retrofit for the DM-4xx dispensing system.

WARNING! This service replacement part is intended for use only by experienced installers! All machine and dispenser power must be shut off during this replacement procedure!

Instructions



1. Loosen single screw of pump housing.



2. Open unit by lifting pump housing away from the unit



3. Unplug the motors.



4. With pump housing removed, remove pump tubing and spinner assembly from the #2 position.



5. To remove motor, remove the four screws, then replace pump cover.



6. With pump housing aside, remove the snap-in hole plug from bottom of the unit.



7. Feed solenoid wire harness through the opening in the bottom and tilt solenoid into place.



8. Attach solenoid to housing using the three thread-forming screws provided. Insure that screws are tight and solenoid is firmly in place.



9. Guide solenoid wire harness through the notch in solenoid cover provided. Place cover over center boss and insure that it seats down to the back wall of unit.



10. Make the connections for both the motor and solenoid



11. Replace pump housing. Make certain no wires are pinched between housings, tighten screw to secure